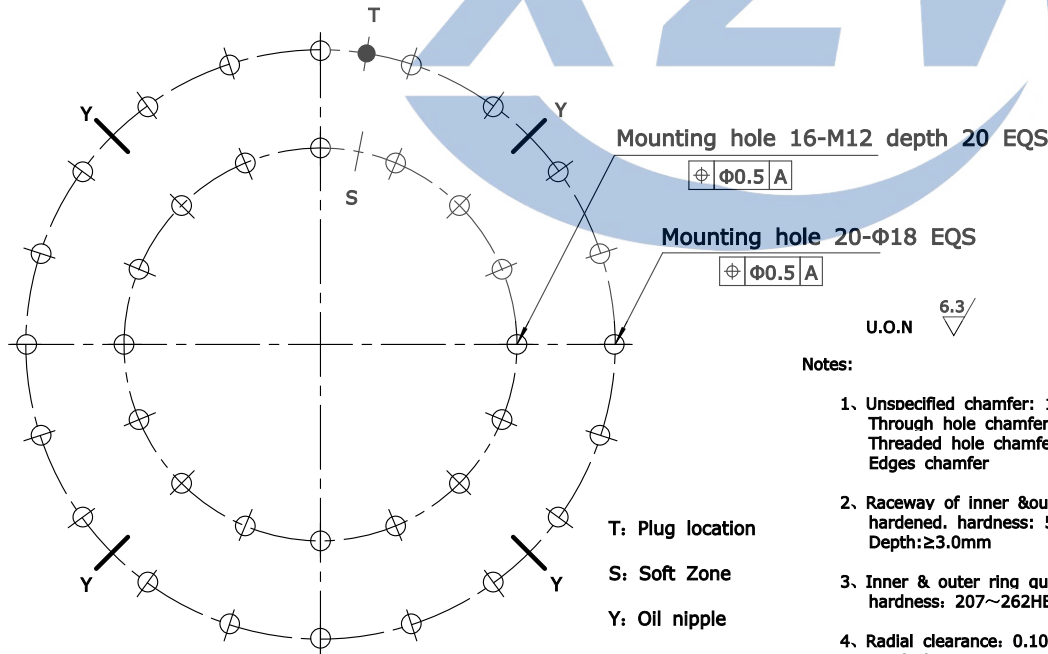
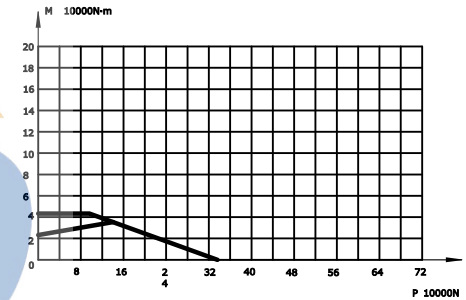
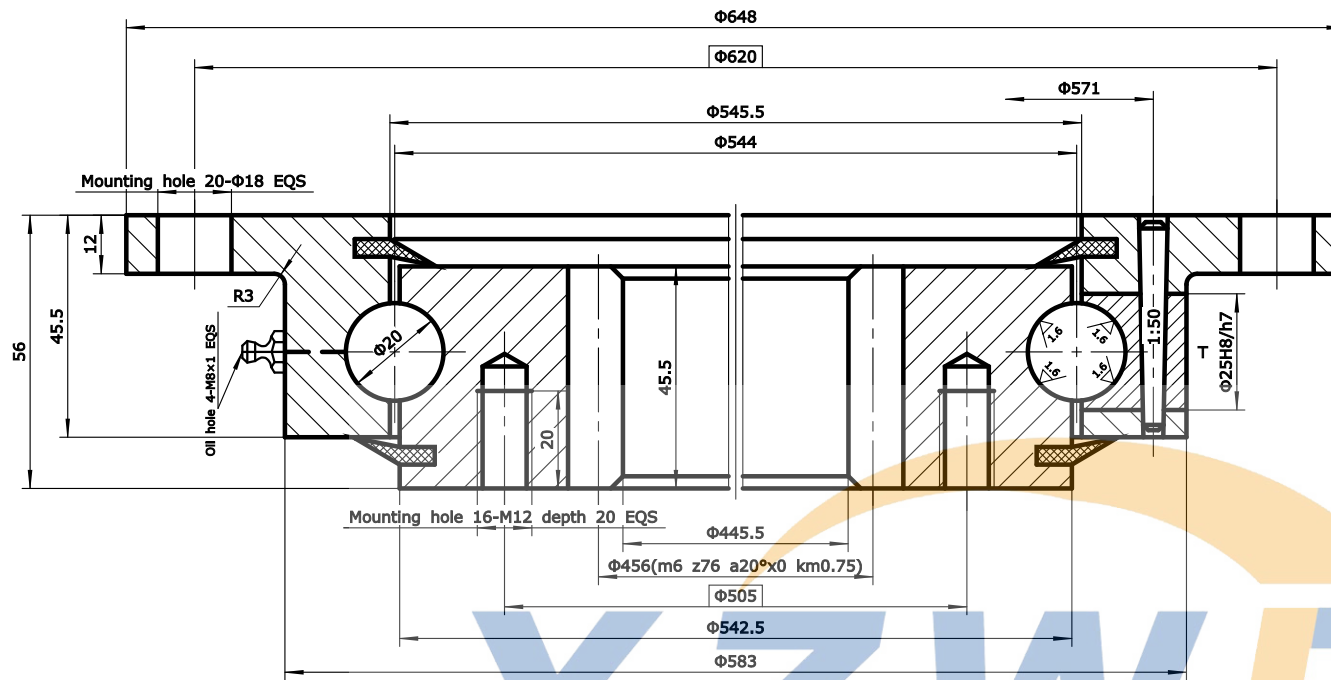


Module	m	6
Teeth no.	z	76
Teeth pressure angle	$\alpha$	20°
Modification coefficients	x	0
Reduction coefficients	km	0.75
Precision(GB10095-88)		10
Average base tangent length and deviation	W	156.95 +0.49 +0.35
Spanned tooth count.	k	9
Base tangent length change tolerances	FW	0.13



Notes:

1. Unspecified chamfer: 1.0×45°  
Through hole chamfer: 1.0×45°  
Threaded hole chamfer: 2.0×45°  
Edges chamfer
2. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC  
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered, hardness: 207~262HB
4. Radial clearance: 0.10~0.35 mm  
Axial clearance: 0.10~0.35 mm

T: Plug location  
S: Soft Zone  
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ5×45	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	70±1	
02	HG/T2349	Spacer	Nylon	D20	70±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark

			Model	WD-232.20.0544	Drawing	Weight	36.7kg
			Name	Slewing Bearing	Qty	Scale	
			Material	50Mn	Total 1 page	the 1st page	
Design	Standard		 XUZHOU WANDA SLEWING BEARING CO.,LTD Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com				
Check							
Process	Approve						
Date							