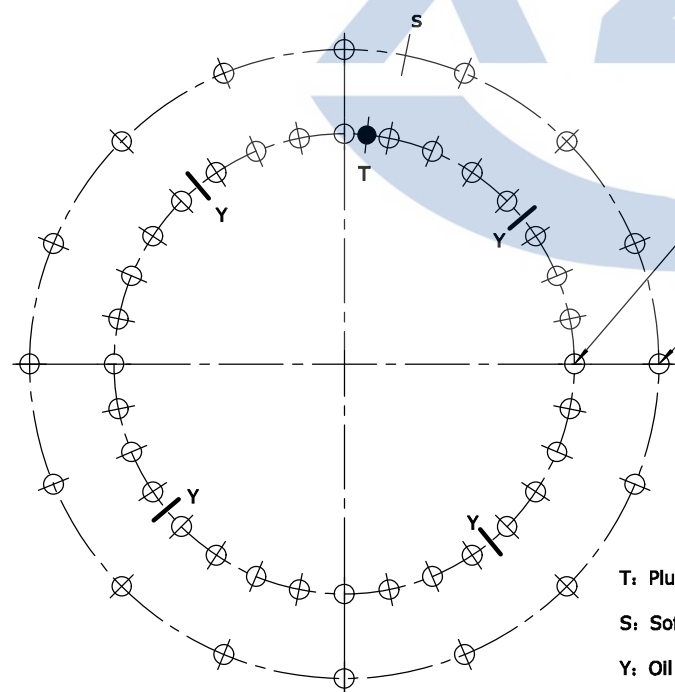
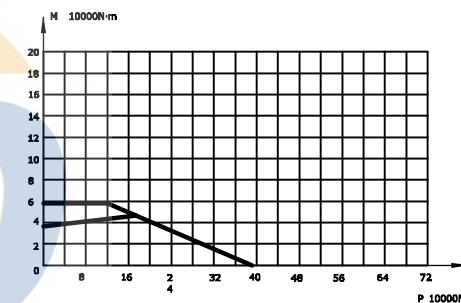
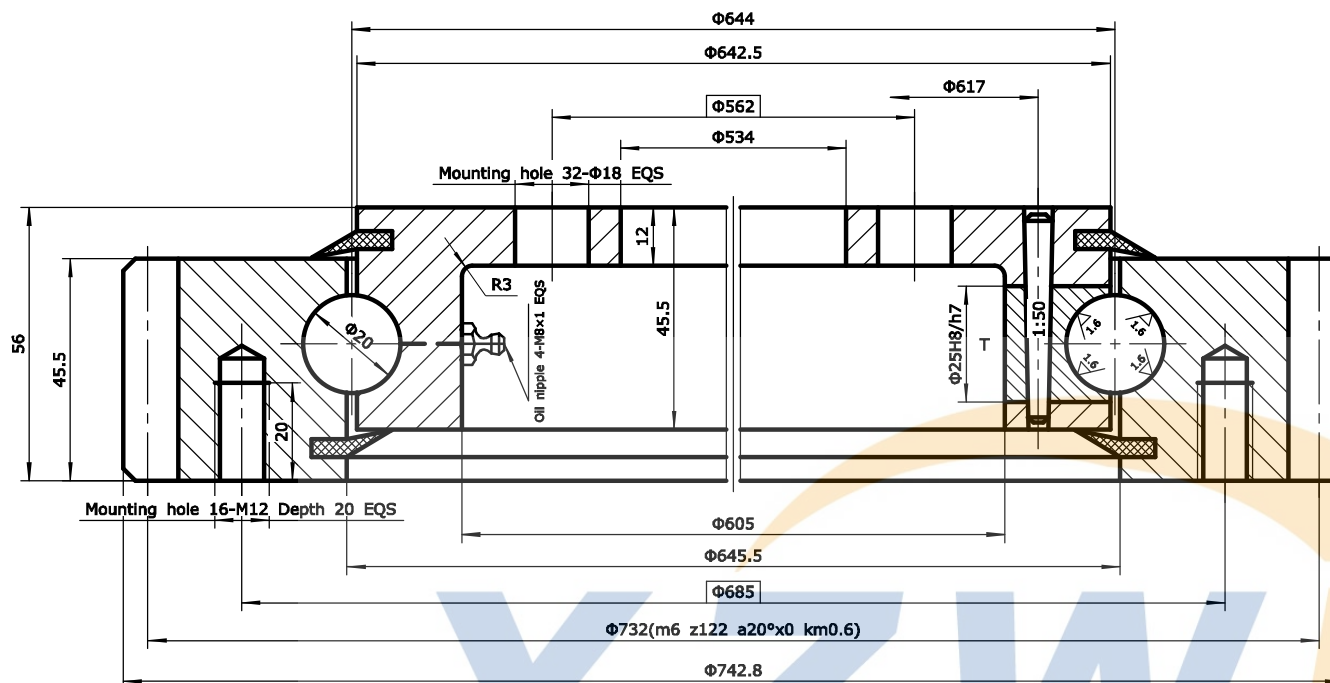


Module	m	6
Teeth no.	z	122
Teeth pressure angle	α	20°
Modification coefficients	x	0
Reduction coefficients	km	0.6
Precision(GB10095-88)		10
Average base tangent length and deviation	W	249.38 -0.35 -0.60
Spanned tooth count.	k	14
Base tangent length change tolerances	FW	0.13




Mounting hole 32-Φ18 EQS
 $\Phi 0.5 A$
 Mounting hole 16-M12 Depth 20 EQS
 $\Phi 0.5 A$

U.O.N $\nabla 6.3$

Notes:

1. Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Threaded hole chamfer: 2.0×45°
Edges chamfer
2. Raceway of Inner & outer ring induction harden.
Hardness: 55~62HRC
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered,
Hardness: 207~262HB
4. Radial clearance: 0.10~0.35 mm
Axial clearance: 0.10~0.35 mm

T: Plug location
 S: Soft Zone
 Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ5×45	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	83±1	
02	HG/T2349	Spacer	Nylon	D20	83±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
			Model	WD-231.20.0644	Drawing	Weight 47.2kg
		Name	Slewing Bearing	Qty		Scale
		Material	50Mn	Total 1 page		The 1st page
Design	Standard	 XUZHOU WANDA SLEWING BEARING CO.,LTD Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com				
Check						
Process	Approve					
Date						