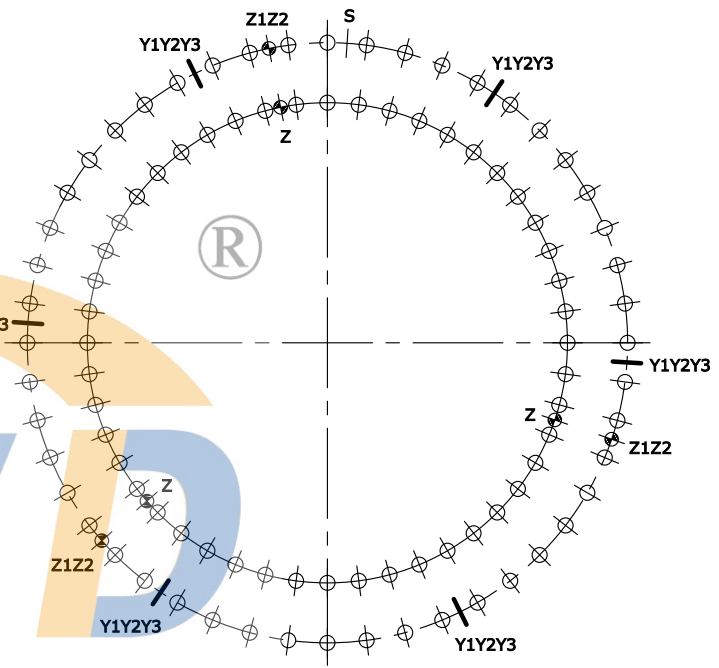
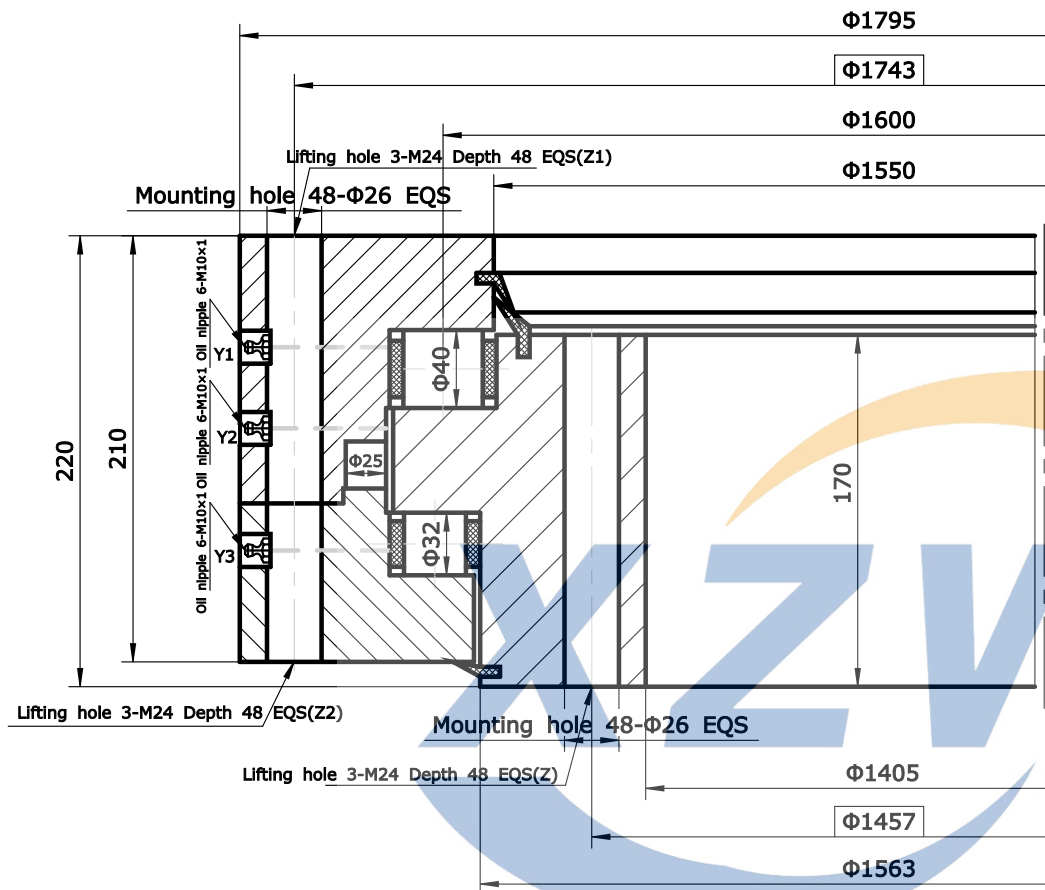



6.3
U.O.N



Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight	
Module	m		Gear heat treatment requirements	Date		Approve		130.40.1600				1520kg	
Teeth no	z							Name Slewing Bearing Qty				Scale	
Teeth pressure angle	α		Precision(GB10095-88)	Inner ring mounting hole	Qty	Size	Axial clearance	Machine tolerances without notes				Material	
Modification coefficients	X			Outer ring mounting hole	48	Φ26	Radial clearance	≤200	≤500	≤710	≤1120	50Mn	
Reduction coefficients	km			Oil hole	3×6	M10×1		±0.30	±0.40	±0.50	±0.65	Total 1 page	
Pitch diameter	d							≤1600	≤2000	≤2500	≤3150	The 1st page	
								±0.80	±0.95	±1.10	±1.35	XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com	
								≤4000	≤5000				
								±1.65	±2.0				
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011					